

ARO®

ARO-Flo Series

FILTERS, REGULATORS AND LUBRICATORS

For more than 100 years, Ingersoll Rand ARO has been an industry leader in the design and manufacture of compressors, pneumatic tools, and air preparation equipment. Clean air is a key ingredient that enables effective and efficient operation of tools, equipment, and machinery in almost every industry. As such, the use of air preparation devices, such as filters, regulators, and lubricators (FRLs) is an excellent means of keeping your air supply in top condition, as well as enabling your tools and equipment to operate at their peak performance. The ARO-Flo Series FRLs continue the tradition of offering premium products for your operation, and also raises the bar in the industry for safety, flow performance, and modularity.

Safety - Providing safe tools and equipment is our top priority. ARO-Flo Series FRLs are designed with integrated safety features such as locking bowls and clear multilingual markings. Accessories such as lockout valves, check valves, and soft-start valves allow the air supply to be safely managed and controlled.

Ingersoll Rand attests that ARO-Flo Series of filters, regulators, lubricators (1000, 1500, 2000, 3000 Series) and select accessories are out of scope for ATEX Directive 94/9/EEC or 2014/34/EU. The products listed in IRITS-1215-197 certificate can be used in group II, category 2 environment; Gas and Dust with temperature a T6 (Ex II 2GD T6) if all conditions set up in the Instruction Manual are met. Instruction Manuals and certificate regarding ATEX Declaration can be found at AROZONE.COM



Performance - ARO-Flo Series FRLs set the standard for flow performance. Simply put, air flows better through ARO-Flo filters, regulators, and lubricators than almost any other air filtration device. This means less air is choked during the air preparation process, and your equipment can perform at its peak performance.

Modularity- All ARO-Flo accessories are designed to integrate with each other within each size range. From pipe adapters to T-brackets, your complete FRL assembly and its individual components can be easily, safely, and quickly assembled or disassembled with a minimum of tools — no fuss or complications, even with fixed piping.

By utilizing a modular lockout valve the user can close off the downstream air supply for maintenance and pressure isolation. Units are threaded for direct plumbing or can be installed in the modular arrangement.

Optional filter life indicator works off of pressure differential to show a visible alert when the filter needs replacement.

A T-bracket wall mount is standard on all combo units.

The settable gauge fan is a visual reference that allows the user to display the specific pressure range that is needed for their application.

The pressure switch is typically threaded into a manifold port block, and allows the sensing of high or low pressure thresholds set by the user.

The oil drip rate is controlled by adjusting the sight dome adjustment screw in a clockwise or counter-clockwise direction.

The auto-fill option is standard on all ARO-Flo lubricators. Lubricating oil can be added while lubricators are under pressure.

Use of modular threaded pipe adapters allow for ease of service by allowing a unit to be quickly removed from the air line. Adapters can be used to pipe different thread sizes in the plumbing setup.

The ARO soft-start valve allows system pressure to build gradually, protecting downstream equipment and creating a safer start-up condition.

A panel nut is standard on all individual ARO-Flo regulators and piggybacks. Must be ordered separately on combination units.

The ARO-Flo check valve is typically installed downstream of the regulator. It is used to help prevent downstream pressure from moving upstream of the valve in the event of upstream pressure loss.

Optional tamper kit installs in seconds and prevents adjustment of the regulated pressure.

The installation of a manifold port block enables design flexibility by allowing clean, regulated air to be diverted to other applications.

The positive locking thumb switch engages with an audible click, and visually aligns to the locking symbols.

See reverse side for additional information.



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Filters

ARO-Flo compressed air filters are designed to remove airborne solid and liquid contaminants. Filters can be ordered with different elements, including coalescing models which are capable of removing oil aerosols and particles down to 0.3 micron. Standard filters are sold with 5-micron elements; 40-micron elements can be purchased and installed separately.



Lubricators

ARO-Flo mist-type lubricators help ensure that pneumatic devices receive the required lubrication to maintain peak performance, reduce wear, and prolong service life. They are designed to provide the correct amount of oil required for most general applications in a pneumatic system, delivering a constant ratio of oil to air flow. Precise oil feed adjustment sets the proper oil drip rate. Lubricators should be installed close to the downstream application to ensure effective distribution of oil.



Regulators

Air line regulators provide controlled, consistent air pressure as required for specific pneumatic equipment connected to the air system. All ARO-Flo regulators are offered with a standard adjustment range of 0 – 140 psig (0 – 9.6 barg). Alternative spring ranges are offered for easy conversion to suit different requirements. Non-relieving regulators are offered for applications where the venting of downstream overpressure is undesirable.



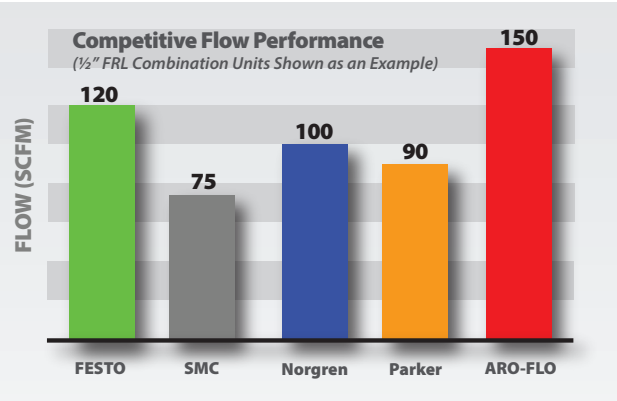
Piggyback Filters / Regulators

Filter-regulators, or “piggybacks,” combine the functions of both a filter and regulator. Piggybacks are compact and most effective when space is a constraint. Piggybacks can be ordered with different filter elements and can be modified with different springs, depending on the filtration and air regulating requirements.



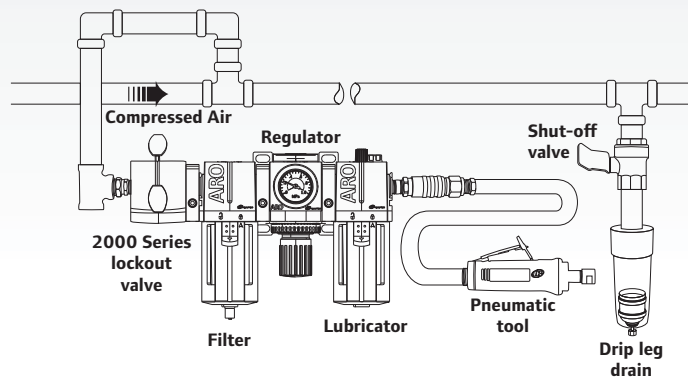
Combinations

Filters, regulators, lubricators, and piggybacks can be combined together to form combinations. They are typically strung together in the F+R+L arrangement (three-piece combo) and F/R+L (two-piece combo) arrangement, although other configurations are also used depending on application needs. ARO-Flo combination FRLs are easily assembled using modular spacer kits. Panel nuts not included with units. Must be ordered separately.



Installation - The filter, regulator and lubricator should be installed in the order shown in the illustration below. If a coalescing filter is required, it should be installed downstream from a standard filter. Individual take-off lines to the FRL and air tool or equipment should be from the top of the compressed air line. Make sure that air flow markings are followed for proper flow direction through the FRL units.

To trap and expel water, sludge and other contaminants which may collect on the bottom of the air line, a drip leg drain should be used. Drip leg drains should be installed at low points in the piping system and at the far end of the distribution system.



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